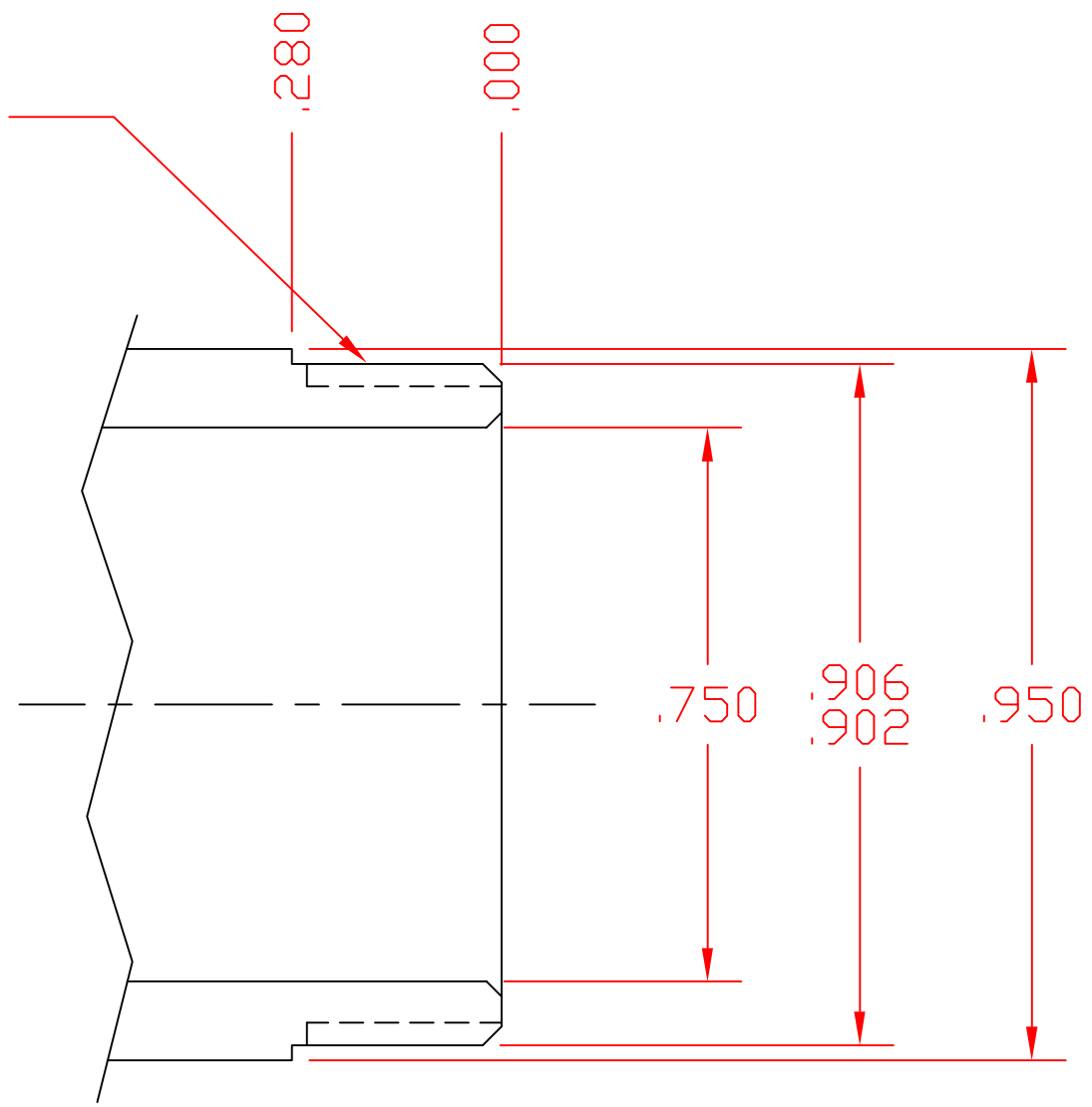


.910-20 THRD
 PD .874
 .925-.928 OVER
 .032Ø WIRE



UNLESS OTHERWISE SPECIFIED BREAK SHARP EDGES .010 MAX, FILLETS .010 MAX

TOLERANCES UNLESS OTHERWISE SPECIFIED		DESCRIPTION FEED TUBE THREAD EXCAL/MERLIN/VIKING	DRAWN BY AKA	AKALMP, INC. INDIANAPOLIS, IN					
DEC. ± .00	.010	MAT'L SPEC. 6061-T6	CHECKED BY LGA				SCALE	DRAWING NUMBER	REV.
DEC. ± .000	.005		APPR'D BY LGA				NONE	?	
ANG. ± 2		EXCEPT AS MAY BE OTHERWISE PROVIDED BY CONTRACT, THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF AKALMP, INC. AND ARE ISSUED IN STRICT CONFIDENCE AND SHALL NOT BE REPRODUCED OR COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	DATE 2-5-02						
FIN. 32	MAX.								